

Technical drawing of the Circ Bin 140-240L - Funnel assembly 240L, showing three views: front, side, and top.

Front View: Shows the funnel assembly with dimensions 853 (width) and 426,5 (depth). The top edges are labeled "1.5 Concave, complete length". The bottom edges are labeled "1.5 Convex, complete length".

Side View: Shows the profile of the funnel assembly with dimensions 19,6 (top flange thickness), 35 (bottom flange thickness), and 707 (height).

Top View: Shows the top of the funnel assembly with dimensions 853 (width) and 426,5 (depth). The top edges are labeled "1.5 Concave, complete length". The bottom edges are labeled "1.5 Convex, complete length".

Assembly Details: The assembly consists of four main components: 1. Circ Bin 140-240L - Funnel bridge 240L, 2. Blind rivet with hex shaft, 3. Circ Bin 140-240L - Funnel front profile 240L, and 4. Circ Bin 140-240L - Funnel side profile 240L.

Material and Coating:

Material	Coating - 1e layer	Coating - 2e layer	Coating - 3e layer
S235JR	Primer, ALZ90F-K25 INTERPON PZ 790	Polyester powder, according to Qualicoat	Anti graffiti (IGP Durathane 8909)

Assembly Instructions:

1. Circ Bin 140-240L - Funnel bridge 240L
2. Blind rivet with hex shaft
3. Circ Bin 140-240L - Funnel front profile 240L
4. Circ Bin 140-240L - Funnel side profile 240L

Technical Data:

Pos. no.	Qty.	Art.no.	Item name	Material	Remark	Dwg no.	Rev.
4	1	-	Circ Bin 140-240L - Funnel bridge 240L	Refer to order	-	23.03	00
3	6	-	Blind rivet with hex shaft	Galvanized Steel	M8, type 80CH30	-	-
2	2	-	Circ Bin 140-240L - Funnel front profile 240L	Refer to order	-	23.02	00
1	2	-	Circ Bin 140-240L - Funnel side profile 240L	Refer to order	-	23.01	00

Material: Refer to order

Finishing:

Coating:

Gen. tolerances according to NEN 2768-1: (for linear measurements in mm) unless stated otherwise:

0 - 10 ±1,3"	10 - 50 ±1,0"	50 - 120 ±0,3"	120 - 400 ±0,15"	400 - 1000 ±1,2"	1000 - 2000 ±3"	2000 - 4000 ±4"
0,5 - 6 ±0,3"	6 - 30 ±0,5"	30 - 120 ±0,8"	120 - 400 ±1,5"	400 - 1000 ±2"	1000 - 2000 ±3"	2000 - 4000 ±4"

Weight: 10.76kg

Product no.: S020-310- 23.00 -01

Dwg. no.: S020-310- 23.00 -01

Rev.: A3

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